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CLAIMS

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3 N What is claimed is:

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5 D 1. A magnetic head suspension assembly for transducing data  
6 that is recorded and read out from a surface of a rotating  
7 magnetic disk drive comprising:

8 an integral piece of a specified thickness including a load beam section and a flexure section, said load beam section having <sup>sides and</sup>  
9 <sup>at one end</sup> a tongue extending into said flexure section;  
10 K a cutout in said flexure section delineating said load beam  
11 tongue;

12 K narrow legs substantially thinner than said specified  
13 thickness formed along the sides of said cutout and spaced from  
14 said tongue,

15 h wherein the load force is transferred substantially through  
16 said tongue and is independent of gimballing and lateral  
17 positioning provided by said narrow legs.

18 C 19

20 c 21 2. An assembly as in Claim 1, <sup>23 wherein said</sup> including a head slider <sup>has</sup> having a  
22 top non-air bearing surface attached to said flexure section.

23 C 24

25 D 26 3. An assembly as in Claim 2, including means formed with said  
27 lateral ear <sup>23</sup> flexure section for supporting said attached head slider.

28 D 29

30 o 31 4. An assembly as in Claim 3, wherein said supporting means  
comprises outriggers or a split tongue <sup>formed at the outer edges</sup> of said flexure section.

32 D 33

34 B 35 5. An assembly as in Claim 3, wherein said supporting means  
comprises <sup>said</sup> lateral <sup>ear</sup> part that connects said narrow legs.

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6. An assembly as in Claim 2, wherein said slider is about  
0.0110 inch high, 0.0400 inch long and 0.0200-0.0260 inch wide.

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*top non-air bearing surface of said*

1 7. An assembly as in Claim 2, wherein said slider is formed  
2 with a step adjacent to *said* platform.

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4 8. An assembly as in Claim 7, wherein said platform of said  
5 slider is about 0.0336 inch long and said step is about 0.0015  
6 inch high.

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8 9. An assembly as in Claim 2, including a load dimple formed in  
9 said tongue.

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11 10. An assembly as in Claim 9, wherein said load dimple is  
12 hemispherical in shape and faces down into contact with said top  
13 surface of said slider.

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15 11. An assembly as in Claim 1, wherein said integral piece  
16 including said split tongue and lateral part is about 0.0012 to  
17 0.0015 inch thick and said narrow legs are about 0.0010 inch  
18 thick.

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20 12. An assembly as in Claim 1, wherein said load beam section  
21 is shaped as a truncated triangle.

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23 13. An assembly as in Claim 1, including a mount section at the  
24 rear end of said load beam section for enabling mounting said  
25 suspension to an actuator arm; and

26 P 14. A leaf spring section between said rear mount section and  
27 said load beam section for providing flexibility to said  
28 suspension.

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30 14. An assembly as in Claim 13, including a swage plate joined  
31 to said mount section for providing rigidity to said rear end of  
32 said suspension assembly.

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34 15. An assembly as in Claim 13, including front flanges formed  
35 along the edges of said load beam section and rear flanges formed

1 along the edges of said rear mount section with a hiatus between  
2 said front and rear flanges.

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4 16. An assembly as in Claim 15, wherein said front flanges are  
5 formed with shallow U-shaped channels, and electrical wiring  
6 without tubing is positioned within said channels.

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8 C 17. An assembly as in Claim 1, including a cutout in said leaf  
9 spring section for providing flexibility to said suspension.

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11 RST 18. An assembly as in Claim 1, further including an apertured  
12 extension formed <sup>at the rear end of</sup> with said suspension assembly for enabling  
13 attachment to an actuator of a disk drive without a separate head  
14 arm to enable pivoting of said suspension assembly.

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16 RST 19. An assembly as in Claim 1, including a damping material  
0 17 seated on said load beam.

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Claims 20 - 22